

Technical Data Sheet : Acetate Cloth Tape (KAT-S3686)

Product Description:

Acetate Cloth Tape (KAT-S3686) is a thick tape composed of an acetate cloth backing coated with a solvent acrylic pressure sensitive adhesive. It provides a very stable adhesion on wire coil and glass surface. The acetate cloth can withstand a high tensile strength and having an extremely conformable, rough and absorbent surface. The tape is hand tear-able which makes it easy to use and the available colors include white and black.

Features :

- High temperature resistance.
- Anti-aging.
- Strong adhesive force.
- Good insulation performance.
- Flame retardant.
- Excellent Conformability.
- Flexible.
- Designed for continuous operation not exceeding 120°C.

Applications:

- Mainly used in transformer, motor, coil capacitor and wiring harness.
- Inverter power supply winding insulation material.
- Commonly used for coil wrapping and wire harness bundling applications.
- Outer Coil Winding.
- Cable Fixing.
- Electrical Equipment Repairing

Physical Properties & Specifications:

Properties	Metric
Backing	Acetate Cloth
Adhesive	Solvent Acrylic PS Adhesive
Color	White & Black
Total Thickness	0.20 mm \pm 5%
Release Liner	Paper Release Liner
Adhesion to Steel (180°)	900 grams / Inch
Tensile Strength	\geq 12 kg / Inch.
Shear Strength (25mm x 25mm)	\leq 48 hours
Roll Ball Tack (Initial)	\leq 10 cm
Elongation at Break	\leq 10%
Dielectric Breakdown (v)	2 Kv
Insulation Class	B Class
Operating Temperature	-10° C to +120° C
Self Life	12 Months before application

Note : The above product recommendations are done in the best knowledge and experience we have at **Klebstoff**, however, we advice that the product has to be tested for a particular purpose and real time application by the customer before ordering. **Klebstoff**, holds the right to make any modifications/improvement in the product in the interest of better performance in the product.

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Standard Presentation:

Roll Width	- Starting from 6mm to 1240mm (Available in Customized Widths)
Roll Length	- 30 Meters Only.
Thickness	- 0.20 mm \pm 5%.
Core	- 3mm thick & 76mm Inner Dia (Plain Plastic Core)
Packaging	- Shrinked with PVC Film and Packed In Plain Carton Boxes.
Color	- White and Black.

Handling and Storage:

- Rolls should be stored flat on their cut edges in the original sealed .
- The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes.
- The storage temperature should be as per room temperature (or between +10⁰ C to +25⁰ C.)
- Relative Humidity 50 \pm 10% in Original Packed Cartons
- Use within 6 months from receipt of the material.

Knowledge for Tape Application and Use :

- The substrate surfaces should be clean, dry and free of dust, grease, oil or other contaminants before applying.
- The Coated adhesion depends on the contact area therefore when applying it requires proper pressure by roller or hand & time helps to develop better adhesive contact and improve the adhesion strength.
- Not doing so may affect the general properties and appearance.

NOTICE:

- Please try a sample and make sure the tape is suitable for the application before use it.
- Customers who buy Cut Rolls or the jumbo rolls should stop using or re-winding and slitting process once find that there has quality problem with the material. Contact us right away. If customers use the product or re-wind/cut the problematic jumbo into log/finished rolls, **Klebstoff Adhesive Tapes Pvt. Ltd.** will not response to make any indemnity.
- Ideal tape application temperature is 8° C to 40° C. It is not suggested to use the tape below 0° Celsius, because the adhesive will become too firm to adhere readily. However, once customers insist on using the tape under such a low temperature, please contact us, **Klebstoff** will adjust the adhesive, but **Klebstoff Adhesive Tapes Pvt. Ltd.** doesn't guarantee anything.
- **Expiry Date:** 12 months after production date. If followed above Handling & Storage Instructions.
- All **Klebstoff Adhesive Tapes Pvt. Ltd.** products are strict inspected before sent to customers, but the applications might be different between different customers, there may exist factors which are beyond **Klebstoff Adhesive Tapes Pvt. Ltd.** knowledge and control, so customers should check the quality of every order before use the tape. If customers use the product without inspection, they must be responsible for the potential quality problems and economic loss. If the product is proved to be defective, the exclusive remedy, at **Klebstoff Adhesive Tapes Pvt. Ltd.** option, shall be to refund the purchase price of or replace the problematic product.

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Material Safety Data Sheet

Product Identification : Acetate Cloth Tape (KAT-S3686)

Hazard Identification :

- This material is not considered to be hazardous or safety risk.
- The product contains no eye or skin irritants and is not considered to be allergic.

Company Details : Klebstoff Adhesive Tapes Pvt. Ltd.

Address : Gat. No. 903, Behind Trimurti Dall & Rice Mill, Dhomkhel Wasti (Awhalwadi), Rasoni College Road, Taluk Haveli, Pune - 412207, Maharashtra(INDIA). Ph - +91 8050060618 /+91 9763558448. Email – klebstoff.info@gmail.com

Composition and Ingredients:

Backing – Acetate Cloth

Adhesive – Solvent Acrylic PS Adhesive.

Liner – White Paper Release Liner

First Aid Measures:

Skin / Eye Contact: clean the skin / Eye with lot of water and soap for 15 Minutes.

Oral: If a piece of tape is swallowed, rinse out mouth and drink large quantities of water. If necessary, obtain medical attention.

Inhalation: Remove from exposure and obtain medical assistance in case of breathing difficulties.

Fire Extinguishers:

Flammable Limits: Not Flammable

Fire Extinguishers: Water, foam, co2, and Dry Chemicals.

Unusual fire hazards: Produces dense black smoke if burned.

Protection : Keep material in room temp and away from heat or fire.

Handling and Storage:

- **Work area:** remove the danger of trapping parts of the body or clothing & Maintain Well Ventilated Environment.
- Rolls should be stored flat on their cut edges in the original packaging.
- The product must be protected from dust, heat, moisture, direct sunlight and solvent fumes.
- The storage temperature should be as per room temperature (or between +10⁰ C to +25⁰ C.)
- Relative Humidity 50 ± 10% in Original cartons.

Chemical & Physical Properties:

Physical State: Product is solid, supplied in rolls.

Odour : Slight Smell or Odorless.

Colour: White and Black.

Solubility in water : Not Soluble in Water.

Auto Ignition Point: Above 200 Degree temp.

* Other Properties are Not Applicable.

Other Information:

❖ **Accidental Release Measures:**

The product is a solid and insoluble product. Therefore, uncontrolled release (into air or water) is highly unlikely.

❖ **Exposure Controls:** Ensure sufficient ventilation.

▪ **Respiratory/Skin protection:** Not Necessary.

▪ **Eye protection:** Safety glasses Necessary.

▪ **Hand protection:** Gloves are Necessary.

❖ **Toxicological Information:**

Not Applicable/Determined.

❖ **Stability and Reactivity:**

▪ Stable under normal operating temperatures, no hazardous polymerization will occur.

▪ When heated above 310°C, gaseous decomposition products are released.

▪ Decomposition Products : Toxic fumes of carbon monoxide, carbon dioxide, acetaldehyde

❖ **Ecological Information:** Parts of the product will slowly degrade under exposure to UV-light.

❖ **Disposal Considerations:** Dispose product in accordance with regional and local regulations.

❖ **Transport Information:** Product is non-regulated; no special measures are required.

❖ **Regulatory Information:** Not available.

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